## Specification SureSet

### Heavy Vehicular - non-permeable base

#### SureSet

**Concrete Base** 

Laid by others to a minimum fall of 1.5% (1:66). A 100mm minimum depth of PAV1 designated fibre reinforced concrete to BS 8500 of as specified by engineer.

Tamped and lightly brushed finish.

New concrete should be left to cure for at least 7 days and primed with a polymer based primer. Further details available on request.

#### Waterproof membrane

To assist with full curing and protection from ground water.

#### Sub-base

Laid by others in one or more well compacted layers to a minimum fall of 1.5% (1:66).

A 200-350mm minimum depth of well compacted nonfrost susceptible Type 1 granular sub-base to SHW clause 803, or locally available secondary or recycled aggregates which comply with the requirements of The Specification for Highways Works for sub-bases. Blinded with a 0/4mm crushed rock dust well vibrated into the surface.

#### Sub-grade

Top soil stripped back until organic and vegetative material has been removed.

An aggregate size of **3mm** requires a standard depth of **18mm** An aggregate size of **6mm** requires a standard depth of **20mm** An aggregate size of **10mm** requires a standard depth of **26mm** Fine grit is lightly cast onto an uncured surface

#### Asphalt Binder Course (preferred base)

Laid by others in well compacted layers to a minimum fall of 1.5% (1:66).

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A 35mm minimum depth of maximum size AC 10 close graded asphalt.

Max 100/150 pen to BS EN13108-1:2006 (Bituminous Macadam).

#### Road base

Laid by others in a well compacted layer to a minimum fall of 1.5% (1:66).

A 70mm minimum depth of AC 20 dense base asphalt concrete max 100/150 pen to BS EN13108-1:2006 laid in two or more layers (Bituminous Macadam).

#### Geo-textile separation membrane

To prevent upward migration of fine soil particles may be required.

**Capping/Improvement layer**, (if required). In one or more layers. (please see notes on reverse)

#### Also suitable for Access Roads & Car Parks (up to approximately 5 tonnes payload or similar weight vehicle)

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For further information or technical enquires, please contact the Technical Sales Team 01985 841180, mail@sureset.co.uk or visit our website www.sureset.co.uk

ASTON MARTIN

#### Notes

- SureSet can be overlaid onto existing sound asphalt or concrete surfaces of suitable construction for the traffic expected.
- Movement joints/construction joints in concrete should be extended up to the surface of the SureSet. Cracks should be broken out if necessary and filled with a polymer/cement crack filling material.
- It is recommended that all concrete bases are primed with SureSet primer prior to installation.
- Areas that may be trafficked by heavy vehicles should have structural layers designed according to Highways Agency requirements.
- The maximum deviation of the binder course should not exceed 3mm under a 1 metre straight edge.
- The thickness of the sub-base layer required is dependent on sub-grade soil conditions and expected loading.
- If plastic or silty sub-grade is present (CBR <2%) then a granular capping layer may be necessary.
- Any sub-base should be laid in a damp condition and compacted using multiple passes of a vibrating plate compactor or suitable vibrating roller.

For further information on any of the above please contact SureSet Technical Sales on 01985 841180

This specification is based on normal good practice for flexible surfacing and does not absolve the specifier from designing a construction suitable for the expected traffic and ground conditions pertaining on a given site.

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